

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
411.08055ZN	L.22/00129/16 O		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	8X55		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
APPEARANCE	ISO 6157-1		OK	10	0
HEAD HEIGHT	7,64	8,00	7,84-7,88	10	0
MAJOR DIAMETER	7,76	7,97	7,87-7,89	10	0
NOMINAL LENGTH	54,40	55,60	54,60-54,78	10	0
HEAD DIAMETER	12,73	13,00	12,87-12,89	10	0
WIDTH ACROSS FLATS	6,02	6,14	6,13-614	10	0
WIDTH ACROSS CORNERS	6,86 MIN		695-697	10	0
BODY DIAMETER	7,78	8,00	7,86-7,88	10	0
THREAD LENGTH	28 REF		31,13-31,15	10	0
HEX SOCKET DEPTH	4 MIN		4,28-4,30	10	0
W(WALL THICKNESS	3 MIN		3,56-3,59	10	0
BODY LENGTH	15,75 MIN		21,76-21,78	10	0
GRIP LENGTH	22 MAX		23,118-23,20	10	0
R	0,40 MIN		0,40-0,50	10	0
POINT LENGTH	2,50 MAX		1,92-1,95	10	0
THREAD	GO/NO GO		OK	10	0
COATING THICKNESS	5UM		8,13-8,20	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° 66470	C	SI	MN	P	S	Cu	Ni	Cr	Mo	Al	B
Valore rilevato Measured Value	34,000	26,000	74,000	12,000	3,000						20,000

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

